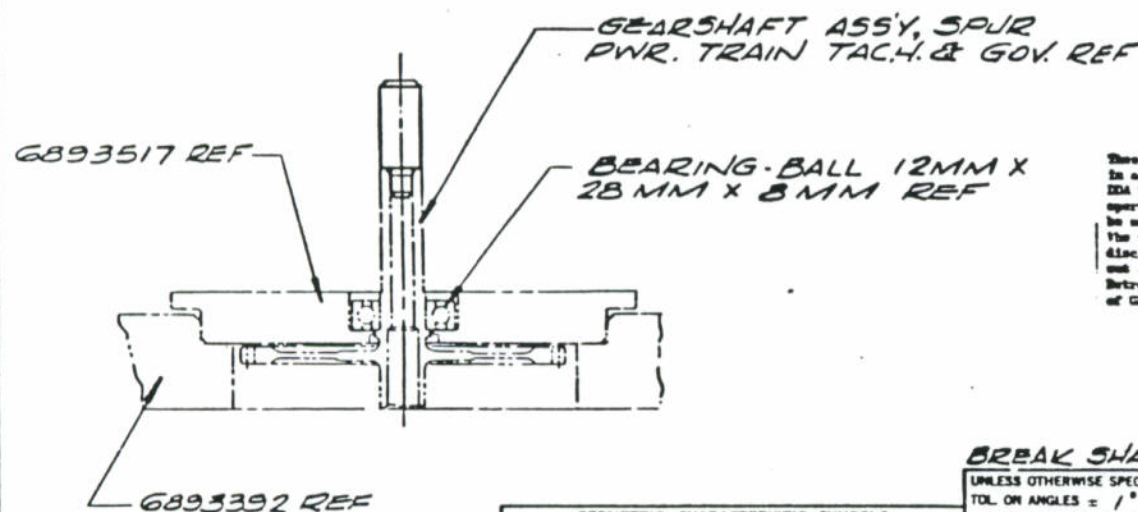


REVISIONS				
NO.	DATE	DESCRIPTION	DATE	APPROVED
1				

NOTES:

- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.



These tool drawings are furnished in accordance with the terms of the IDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GMC.

FILE COPY

SAE 72
LOCAL SPECS. (REF.)

DRAWING PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	SPEC. SUMMARY
SAE 72 Division of General Motors Corporation Indianapolis Operations	
TITLE DRIFT-12MM X 28MM X 8MM BRG. TACH AND GOVERNOR GEARSHAFT	
MODEL (IF FIRST USAGE)	APPLICATION: SEE SEPARATE PARTS LIST
SIZE C	CODE IDENT 73342
SCALE 1/1	DWG. No. 6893520
	SHEET

BREAK SHARP EDGES .020 UOS

GEOMETRIC CHARACTERISTIC SYMBOLS			
□ FLATNESS	⊥ PERPENDICULARITY	⊙ OR MMC (MAX. MATERIAL CONDITION)	
— STRAIGHTNESS	// PARALLELISM	Ⓢ OR RFS (REGARDLESS OF FEATURE SIZE)	
○ ROUNDNESS	∠ ANGULARITY	Ⓢ BASIC DIM	
⊙ CYLINDRICITY	/ ROUNDT	Ⓢ DIAMETER	
⊖ PROFILE OF A LINE	⊙ TRUE POSITION	Ⓢ DATUM IDENT	
⊖ PROFILE OF A SURFACE	⊙ CONCENTRICITY		
	⊙ SYMMETRY		

USED ON ENGINE MODELS
250 SERIES

UNLESS OTHERWISE SPECIFIED:
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS IMMC.
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS.
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE.
RUNDOTS ARE CIRCULAR.

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE
TOL. ON ANGLES = 1°	DRAWN	DATE
TOL. ON 3 PLACE DECIMALS = .010	CHECKED	DATE
TOL. ON 2 PLACE DECIMALS = .02	CHK. DR.	DATE
MATL. SAE 72 BRASS	ENGR. 1	DATE
HEAT TREAT AND HARDNESS	ENGR. 2	DATE
	ENGR. 3	DATE
	FINAL	DATE
	REVIEW APPROVAL	
SURFACE TREAT.	INSPECTION	

6893520